

**Ordinary Product** 

## Blow-feed & Vacuum type Screw Driving Machine



Newly developed!

## **Particle Purge Unit**

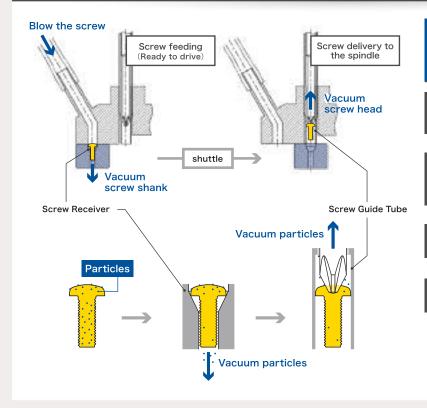
Drives the screw with vacuuming screw's head (Standard Spec.)

→ Eliminates particles on screw's head with driving the screw

Vacuum unit at screw receiver

ightarrow Purge particles on screw shank before screw driving

#### REPORT 01 Screw Driving with Particle Purge Sequence



While screw driving, Particle Purge Unit purges particle on the shank of next screw which stays in the screw receiver.

- Start Blow feed Start Vacuum to purge particles
- Complete Screw Screw Driving

  Start Spindle Rise
- Feeding

   Keep Vacuuming to purge particles

Start Spindle Descent

 Complete Vacuuming to purge particles

Keep Vacuuming to purge particles

- Shuttle
- Shuttle Return to Home Position

### REPORT 02 **Particles Purge Ratio**

**Test Condition** 

- Screw: Machine Screw Pan Head M4×10
- Virtual particles: Iron Powder 0.3mm (50mesh) Vacuum Time: About 3sec
- Tested Quantity: 100pcs

**Test Procedure** 

**Test Result** 

- Magnetizes screws to put iron powder on the surface
- 2 Vacuum screw's shank by Particle Purge Unit

Screw shank





% or More



After purge

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